Model Question Paper B.TECH DEGREE EXAMINATION Seventh Semester INDUSTRIAL ENGINEERING 13.706.5 NON – DESTRUCTIVE TESTING TECHNIQUES (N) (Elective III)

Time: 3 Hrs.

Marks :100

PART A

Answer all questions Each question carries 2 marks

- 1. Define non-destructive testing.
- 2. What are the properties of a good penetrant?
- 3 Write a note on the importance of Eye in Visual testing?
- 4. What is the equation for sound waves in a material?
- 5. What are penetrametres in radiographic testing? Mention its uses.
- 6. Explain Pulse Echo Testing technique.
- 7. Explain standard depth of penetration in Eddy current testing and its variation with frequency?
- 8. Name the materials which can be tested by magnetic particle testing?
- 9. Define any 2 testing methods for leak detection in pipelines?
- 10. What is the basic principle of acoustic emission test?

PART B

(Answer any one question out of the two from each module. Each question carries 20 marks.) Module I

11. Compare destructive and non-destructive testing. Describe various visual Inspection methods and tools used for non destructive testing.

OR

12. Explain the sequence of operation of Liquid penetrant testing. Differenciate fluorescent and visible dye penetrant.

Module II

13 Describe the film processing, interpretation and evaluation of test results in

Radiography testing method. Compare film radiography and real time radiography

OR

14 Name and explain the types of probes used in Ultrasonic testing . Impact of Piezoelectric Transducers in Ultrasonic Testing? Mention the advantages and limitations of Ultrasonic inspection

Module III

15 Explain demagnetization in Magnetic particle testing? How do you ensure it? Portable Equipments used in MPT?

OR

16 Explain the principle of Eddy current testing, benefits and applications.

Module IV

17 Explain thermography techniques. Mention some applications in NDT.

OR

18 Explain in detail, Acoustic Emission test.